## BFGRP0313USA

## **Claims**

- 1. A curable composition comprising a) at least one epoxy resin, b) at least one reactive liquid polymer, and c) at least one reaction product of an epoxy resin and a reactive liquid polymer.
- 2. The composition of claim 1 wherein a) is a diglycidyl ether of a bisphenol compound.
  - 3. The composition of claim 1 wherein a) is a diglycidyl ether of bisphenol F.
  - 4. The composition of claim 1 wherein b) is a carboxyl-terminated, hydroxy-terminated, epoxy-terminated polymer, or mixtures of two or more thereof.
    - 5. The composition of claim 1 wherein b) is a dicarboxyl-terminated polymer, a dihydroxy-terminated polymer, a diepoxy-terminated polymer, a reaction product statistical monofunctional carboxyl-terminated polymer, a reaction product statistical monofunctional hydroxy-terminated polymer, a reaction product statistical monofunctional epoxy-terminated polymer, a blended product statistical monofunctional carboxyl-terminated polymer, a blended product statistical monofunctional hydroxy-terminated polymer, a blended product statistical monofunctional epoxy-terminated polymer or mixtures of two or more thereof.

25

15

- 6. The composition of claim 5 wherein b) has a polymer backbone derived from polyethylene, polyisobutylene, polybutadiene, polyisoprene, poly(ethylacrylate), copolymers of butadiene and acrylonitrile, copolymers of butadiene and acrylonitrile, copolymers of butadiene and styrene.
- 30
- 7. The composition of claim 1 wherein b) is a diepoxy-terminated polymer, a

reaction product statistical monofunctional epoxy-terminated polymer, a blended product statistical monofunctional epoxy-terminated polymer or mixtures of two or more thereof.

8. The composition of claim 1 wherein b) has a Brookfield viscosities of from about 500 cps to about 2,500,000 cps at 25° C.

5

10

15

20

25

- 9. The composition of claim 1 wherein c) is a reaction product of 1) a dicarboxyl-terminated polymer, a dihydroxy-terminated polymer, a diepoxy-terminated polymer, a reaction product statistical monofunctional carboxyl-terminated polymer, a reaction product statistical monofunctional hydroxy-terminated polymer, a reaction product statistical monofunctional epoxy-terminated polymer, a blended product statistical monofunctional carboxyl-terminated polymer, a blended product statistical monofunctional hydroxy-terminated polymer, a blended product statistical monofunctional epoxy-terminated polymer or mixtures of two or more thereof and 2) at least one epoxy resin.
- 10. The composition of claim 8 wherein the epoxy resin is a diglycidyl ether of a bisphenol compound.
- 11. The composition of claim 1 wherein c) is a reaction product of 1) at least one epoxy resin and 2) a dicarboxyl-terminated polymer, a reaction product statistical monofunctional carboxyl-terminated polymer, a blended product statistical monofunctional carboxyl-terminated polymer, or mixtures of two or more thereof.
- 12. The composition of claim 10 wherein the epoxy resin is a diglycidyl ether of a bisphenol compound.
- 13. The composition of claim 1 further comprising d) at least one reactive diluent.

- 14. The composition of claim 12 wherein the reactive diluent is a glycidyl ether.
  - 15. The composition of claim 1 further comprising a curing agent.

5

10

15

- 16. A composition comprising a) at least one diglycidyl ether of a bisphenol compound, b) at least one reactive epoxy liquid polymer, and c) at least one reaction product of 1) at least one epoxy resin and 2) a dicarboxyl-terminated polymer, a reaction product statistical monofunctional carboxyl-terminated polymer, a blended product statistical monofunctional carboxyl-terminated polymer, or mixtures of two or more thereof.
- 17. The composition of claim 15 wherein the bisphenol compound is bisphenol F.
  - 18. The composition of claim 15 wherein b) is a carboxyl terminated polymer.
- 19. The composition of claim 1 further comprising d) at least one reactive diluent.
- 20. The composition of claim 12 wherein the reactive diluent is a glycidyl ether.
  - 21. The composition of claim 1 further comprising a curing agent.

- 22. A method of manufacturing a resin impregnated reinforced article comprising the steps of: depositing a permeable reinforcing material on a rigid mold; sealing the material from the atmosphere; placing the material under vacuum; and, impregnating the material with the composition of claim 1.
- 23. The method of manufacturing a resin impregnated reinforced article of claim 22, wherein the permeable reinforcing material is comprised of a laminate.
- 24. The method of manufacturing a resin impregnated reinforced article of10 claim 22, wherein the permeable reinforcing material is comprised of preformed cloth.

5

15

20

- 25. A method of manufacturing a resin impregnated reinforced article comprising the steps of: depositing a permeable reinforcing material on a rigid mold; sealing the material from the atmosphere; placing the material under vacuum; and, impregnating the material with the composition of claim 16.
- 26. The method of manufacturing a resin impregnated reinforced article of claim 25, wherein the permeable reinforcing material is comprised of a laminate.
- 27. The method of manufacturing a resin impregnated reinforced article of claim 25, wherein the permeable reinforcing material is comprised of preformed cloth.
  - 28. A laminate derived from a permeable reinforcing material and the composition of claim 1.
- 29. A laminate derived from a permeable reinforcing material and the composition of claim 16.